# **Site Transfer and a Support-Bound H-CO Complex on Ni/TiO2**

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Temperature-programmed reaction and desorption and isotope labeling are used to identify two forms of adsorbed CO, one on Ni metal and the other adsorbed as a H-CO complex on the support of a  $Ni/TiO<sub>2</sub>$  catalyst. The complex, which appears to be a methoxy species, forms by an activated process in which  $CH<sub>3</sub>O$  or H and CO spill over onto the TiO<sub>2</sub> surface. The rate of spillover is much slower than the rate of CO hydrogenation on  $Ni/TiO$ , at 385 K. The rate of spillover is also much slower than that observed for the same process on  $Ni/Al<sub>2</sub>O<sub>3</sub>$  catalysts. Because CO on Ni hydrogenates to CH<sub>4</sub> faster than the H-CO complex, CH<sub>4</sub> forms in two distinct peaks on Ni/TiO<sub>2</sub> during TPR of adsorbed CO, and isotope labeling shows that CO adsorbed on these two sites do not interact significantly. Evidence is also presented to show that reverse transfer of the complex from the TiO<sub>2</sub> to the Ni surface readily occurs between  $425-455$  K in the absence of gas-phase H<sub>2</sub>. © 1990 Academic Press, Inc.

#### INTRODUCTION

During temperature-programmed reaction (TPR) of adsorbed CO in flowing  $H<sub>2</sub>$ , two distinct CH4 peaks have been observed on Ni/AI203 catalysts *(1-6).* By combining isotope labeling and interrupted TPR, Glugla *et al. (6)* showed that CO adsorbed on the Ni surface at 300 K and CO spilled over onto the  $Al_2O_3$  support in the presence of  $H_2$  and at elevated temperatures. The CO was concluded to be on the  $Al<sub>2</sub>O<sub>3</sub>$  surface as a  $CH<sub>3</sub>O$  species (7), which may have been the species that spilled over. The  $CH<sub>3</sub>O$ species was hydrogenated at a slower rate than the CO adsorbed on Ni, and thus two CH4 peaks were observed during TPR. A CH30 species was recently observed on a  $Pt/Al<sub>2</sub>O<sub>3</sub>$  catalyst by infrared spectroscopy and the CH<sub>3</sub>O was concluded to be on the  $Al_2O_3$  surface (8). The CH<sub>3</sub>O hydrogenated at a different rate than the CO adsorbed on Pt and thus two  $CH_4$  peaks were also observed on the  $Pt/Al<sub>2</sub>O<sub>3</sub>$  catalyst.

Though  $Ni/Al<sub>2</sub>O<sub>3</sub>$  catalysts exhibit two distinct  $CH_4$  peaks during TPR, for a wide range of Ni loadings  $(3, 5)$ , the spillover process to form CH<sub>3</sub>O was not observed on  $Ni/SiO<sub>2</sub>$  catalysts; only one CH<sub>4</sub> peak was

seen during TPR on  $Ni/SiO<sub>2</sub>(1, 3)$ . The present study shows that a  $Ni/TiO<sub>2</sub>$  catalyst also exhibits two CH4 peaks during TPR of adsorbed CO. In analogy to  $Al_2O_3$ -supported catalysts, this observation has been attributed to CO adsorbed on Ni and a  $CH<sub>3</sub>O$  species adsorbed on TiO<sub>2</sub>. We have also shown that the rate of formation of a  $CH<sub>3</sub>O$  species on the TiO<sub>2</sub> support of Ni/  $TiO<sub>2</sub>$  is much slower than on Ni/Al<sub>2</sub>O<sub>3</sub> catalysts. Temperature-programmed reaction and desorption (TPR, TPD) combined with isotope labeling and isothermal studies are also used to study the transfer between sites. Both forward and the reverse spillover processes are observed and they are activated.

### EXPERIMENTAL METHODS

Temperature-programmed reaction and desorption were carried out at ambient pressure using the same apparatus and procedure as those used for  $Ni/Al<sub>2</sub>O<sub>3</sub>$  catalysts (6, 7). Products desorbing from the catalyst surface were analyzed immediately downstream from the reactor by a computer-controlled quadrupole mass spectrometer, which had the capability of monitoring the signals from up to 20 mass peaks and the

catalyst temperature simultaneously. The catalyst was reduced *in situ* in pure H<sub>2</sub> for 1 h at 725 K before the initial TPR. Prior to subsequent experiments, it was held in  $H<sub>2</sub>$ for either  $15$  or  $30$  min at  $725$  K. It was then cooled in  $H<sub>2</sub>$  to the desired adsorption temperature (300 or 385 K), and  $10\%$  CO/He was pulsed  $(0.5 \text{ cm}^3/\text{pulse})$  into the flowing H<sub>2</sub> carrier gas.

Following CO adsorption, TPR was carried out by heating the catalyst in flowing  $H<sub>2</sub>$  at approximately 1 K/s to 725 K while continuously monitoring mass signals at 15(CH<sub>4</sub>), 18(H<sub>2</sub>O), 28(CO), and 44(CO<sub>2</sub>). For some experiments the primary fragmentation peak of methanol at mass 31 was also monitored, but no signal was observed. For TPD of  $H_2$  and CO coadsorbed at 385 K, the carrier gas was switched to He at 300 K before subjecting the catalyst to a linear temperature ramp of 1 K/s. The mass signals at  $2(H_2)$ ,  $15(CH_4)$ ,  $18(H_2O)$ ,  $28(CO)$ , 32, and  $44(CO<sub>2</sub>)$  were monitored. The mass 28 signal was corrected for  $CO<sub>2</sub>$  cracking. The sensitivity of the mass spectrometer to each mass signal was calibrated separately by injecting  $0.5 \text{ cm}^3$  of pure gas.

The two distinct sites on the  $Ni/TiO<sub>2</sub>$  catalyst were isotopically labeled; the more active site with  ${}^{13}CO$  and the less active site with <sup>12</sup>CO. This was done by adsorbing the <sup>12</sup>CO in flowing H<sub>2</sub> at 385 K for 1 h (1 pulse/ 30 s). This procedure allowed 12CO to adsorb on both sites, and the catalyst was then heated to 485-490 K to remove the more reactive  $^{12}CO$ . The catalyst was then cooled to 300 K in  $H_2$  and six pulses of <sup>13</sup>CO were injected into the  $H_2$  carrier. Subsequently either a TPR or a TPD was performed. During TPR the mass signals at  $15(^{12}CH_4)$ ,  $17(^{13}CH_4)$ ,  $18(H_2O)$ ,  $28(^{12}CO)$ , 29( ${}^{13}CO$ ), 32, 44( ${}^{12}CO_2$ ), and 45( ${}^{13}CO_2$ ) were monitored. The mass 17 signal was corrected for cracking of  $H<sub>2</sub>O$ ; however, this correction was small in the temperature range of interest since most of the  $H_2O$ readsorbs and then desorbs at higher temperatures. During TPD, the mass peaks at  $2(H_2)$ ,  $15(CH_4)$ ,  $18(H_2O)$ ,  $28(^{12}CO)$ , 29( ${}^{13}CO$ ), and 44( ${}^{12}CO_2$ ), and 45( ${}^{13}CO_2$ ) were monitored. The mass 28 and 29 signals were corrected for  ${}^{12}CO_2$  and  ${}^{13}CO_2$  cracking, respectively.

Additional experiments were performed to study the transfer of adsorbed CO between the Ni surface and the support. To study transfer from Ni to  $TiO<sub>2</sub>$ , CO was adsorbed for 1 h (120 pulses) in flowing  $H<sub>2</sub>$  at 385 K and the catalyst was then held in flowing He (140 standard  $cm<sup>3</sup>/min$ ) for various times at 350 K. Following this, a TPR was performed while monitoring mass signals  $15(CH_4)$ ,  $18(H_2O)$ ,  $28(CO)$ , and 44( $CO<sub>2</sub>$ ). Transfer from TiO<sub>2</sub> to Ni was studied by adsorbing CO in  $H<sub>2</sub>$  at 385 K for either 45 min (90 pulses) or 1 h (120 pulses). The catalyst was then heated in flowing  $H_2$ to 485-500 K to remove the CO adsorbed on Ni. Next the catalyst was cooled in  $H_2$  to 300 K, the flow switched to He, and the catalyst heated to 425-455 K, where it was held for 5 min in most experiments. Finally, the catalyst was cooled to 300 K in He, and a TPR was performed in flowing  $H_2$ . Mass peaks at  $15(CH_4)$ ,  $18(H_2O)$ ,  $28(CO)$ , and  $44(CO<sub>2</sub>)$  were monitored. A sequence of experiments also combined the elements of the reverse and forward transfer processes.

The 5%  $Ni/TiO<sub>2</sub>$  catalysts was prepared by impregnation of Degussa P-25 titania to incipient wetness with an aqueous solution of nickel nitrate. The impregnated support was dried under vacuum at 400 K and then directly reduced in  $H<sub>2</sub>$  without calcination. During reduction the catalyst was heated at 1.5 K/min to 503 K, held at 503 K for 2 h, then heated to 723 K at 1.5 K/min and held in  $H<sub>2</sub>$  at 723 K for 12 h. The Ni content was measured by a gravimetric technique. The surface area of the TiO<sub>2</sub> support is 50 m<sup>2</sup>/g (9).

### RESULTS

## *Temperature-Programmed Reaction*

As observed previously for  $Ni/TiO<sub>2</sub>$  catalysts  $(1, 9)$ , most of the CH<sub>4</sub> formed in a single peak during TPR of CO adsorbed at



FIG. 1. Methane spectra from TPR of CO adsorbed in  $H_2$  on a 5% Ni/TiO<sub>2</sub> catalyst. Adsorption temperature, number of CO pulses: (a) 300 K, 40; (b) 375 K, 40; (c) 385 K, 120; (d) 385 K, 240; (e) 385 K, 360.

300 K; only a small amount of  $CH<sub>4</sub>$  formed in a high-temperature peak (Fig. la). This behavior is distinctly different from that of  $Ni/Al<sub>2</sub>O<sub>3</sub>$  catalysts of comparable metalloading *(1-6).* When the adsorption temperature was raised to 375 K, however, two distinct peaks were seen on  $Ni/TiO<sub>2</sub>$  (Fig. 1b), and the amount of  $CH<sub>4</sub>$  in the hightemperature peak slowly increased with CO exposure at 385 K (Table 1 and Figs. lc-1e). The low-temperature  $CH<sub>4</sub>$  peak was at  $455 \pm 3$  K and the high-temperature peak was at 524 K, except for the TPR following adsorption at 300 K; neither peak shifted its peak maximum as the coverage increased. The rate of occupation of the site that formed the high-temperature  $CH<sub>4</sub>$  peak remained constant between I and 3 h of CO exposure. This result indicates that the high-temperature site was not saturated even after 3 h (360 pulses) of CO exposure. Longer exposure times were not attempted,

however, in order to minimize Ni removal as nickel carbonyl. For CO adsorption at 300 K, unreacted CO was not detected during TPR, but for CO adsorption at 385 K, 200-300  $\mu$ mol CO/g Ni desorbed. Most of this CO desorbed in a peak at  $428 \pm 2$  K, but a small amount of CO adsorbed near 520 K, which is nearly coincident with CO desorption peak temperature obtained in a TPD experiment following 385 K adsorption.

To verify that the two  $CH_4$  peaks in Fig. 1 are the result of two independent processes, 12CO was adsorbed first (120 pulses at 385 K) and an interrupted TPR was used to remove the <sup>12</sup>CO as <sup>12</sup>CH<sub>4</sub> in the peak at 455 K. The surface was then saturated at 300 K with 13CO by pulsing 13CO over the catalyst. The subsequent TPR (Fig. 2) showed that  ${}^{12}CH_4$  and  ${}^{13}CH_4$  formed in distinct peaks. The  ${}^{12}CH_4$  was mostly in the peak at 524 K and the 13CH4 was almost entirely in the peak at 455 K.

Figure 3 shows a series of TPR experiments performed to study the transfer of adsorbed CO between the two sites. Figure 3b is a TPR following 120 pulses of CO in  $H<sub>2</sub>$  at 385 K. The same CO adsorption was carried out for Figs. 3c and 3d, but the catalyst was then held in He at 350 K for 30 and 60 min, respectively, before the TPR was carried out. When the catalyst was held in He, the high-temperature  $CH<sub>4</sub>$  peak increased, the low-temperature  $CH<sub>4</sub>$  peak decreased slightly, and the total amount of

TABLE 1

		TPR of CO Adsorbed in $H_2$ on 5% Ni/TiO <sub>2</sub>					
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FIG. 2. Methane  $(^{12}CH_4$  and  $^{13}CH_4$ ) spectra for interrupted TPR on a 5% Ni/TiO<sub>2</sub> catalyst. The <sup>12</sup>CO (120 pulses) was adsorbed at 385 K in  $H<sub>2</sub>$ , the catalyst was heated to 490 K to remove some  ${}^{12}CO$  (as  ${}^{12}CH_4$ ), and  $13CO$  was adsorbed at 300 K in H<sub>2</sub>. The catalyst was then heated in  $H<sub>2</sub>$  to obtain the resulting TPR spectra.

CH4 also increased. For 30 min in He, the amount of  $CH<sub>4</sub>$  increased by 118 to 1250  $\mu$ mol/g Ni (Fig. 3c). This increase in CH<sub>4</sub> was accompanied by an almost equivalent decrease in the amount of unreacted CO (from 257 to 103  $\mu$ mol/g Ni). The longer exposure (Fig. 3d) further increased the amount of high-temperature  $CH<sub>4</sub>$  and decreased the amount of low-temperature CH4. However, the changes in the total  $CH<sub>4</sub>$  and CO amounts (relative to Fig. 3c) were small. The total  $CH<sub>4</sub>$  amount was 1270  $\mu$ mol/g Ni and the total unreacted CO was 75  $\mu$ mol/g Ni. Some CO may have desorbed during the 60 min in He at 350 K.

Exposure to He did not alter the peak temperatures. As shown in Fig. 3a, CO adsorption in He at 300 K yielded the same peak locations, although the high-temperature peak is quite small. The high-temperature peak is smaller when CO is adsorbed in He at 300 K (Fig. 3a) than when CO is adsorbed in  $H<sub>2</sub>$  at 300 K (Fig. 1a).

On  $Ni/Al<sub>2</sub>O<sub>3</sub>$  (6) and  $Pd/Al<sub>2</sub>O<sub>3</sub>$  (10) the conversion of CO from a support-bound complex to a metal-bonded species occurs in He. Figures 4a-4d show that this process occurs at a measurable rate on  $Ni/TiO<sub>2</sub>$  in the range 425-455 K. For each of these curves, CO was adsorbed in  $H<sub>2</sub>$  at 385 K (90) pulses), and an interrupted TPR was carried out to hydrogenate the CO adsorbed on Ni (i.e., to remove the CO that yields the low-temperature  $CH<sub>4</sub>$  peak). The catalyst was then cooled to 300 K. A subsequent TPR yielded Fig. 4a, in which all the CH4 forms in the high-temperature peak. Figures 4b-4d are TPR spectra that were obtained by holding the catalyst in He at 425 K (5 min), 445 K (5 min), and 455 K (15 min), respectively, after the interrupted TPR. Holding the catalyst in He results in the appearance of a low-temperature  $CH<sub>4</sub>$ peak, but the peak temperature is 10-20 K lower than the peak temperature for the



FIG. 3. Methane spectra from TPR of CO adsorbed on a 5%  $Ni/TiO<sub>2</sub>$  catalyst. Adsorption temperature, ambient gas, number of CO pulses: (a) 300, He, 40; (b) 385, H<sub>2</sub>, 120; (c) 385, H<sub>2</sub>, 120; (d) 385, H<sub>2</sub>, 120. For curves c and d, the catalyst was held in He at 350 K for 30 and 60 min, respectively, before the TPR.



FIG. 4. Methane spectra from interrupted TPR on a  $5\%$  Ni/TiO<sub>2</sub> catalyst. Carbon monoxide was adsorbed at 385 K in flowing  $H_2$ . The catalyst was then heated in H2 to react off some of the adsorbed CO that formed the low-temperature  $CH<sub>4</sub>$  peak. Subsequently, a complete TPR was performed to obtain curve a. Curves b-f were obtained by heating the catalyst in He before performing the TPR experiment. Number of CO pulses, interrupt temperature, He exposure: (a) 90, 485 K, 0 min; (b) 90, 490 K, 5 min at 425 K; (c) 90, 500 K, 5 min at 445 K; (d) 120, 485 K, 15 min at 455 K; (e) 90, 490 K, 5 min at 455 K, followed by 30 min at 350 K; (f) 90, 490 K, 5 min at 455 K, followed by 60 min at 350 K.

low-temperature peak in Fig. 1. The fraction of CO converted from a support-bound complex to a Ni-bound species is clearly a function of the temperature at which the catalyst is held in He, and this process appears to be essentially complete after 15 min in He at 455 K. The total amount of CH4 formed is virtually unaffected by being held in He (Table 2), and no unreacted CO was detected desorbing from the catalyst surface.

Figures 4e and 4f show the CH4 spectra obtained after an interrupted TPR to 490 K, 5 min in He at 455 K followed by 30 min (Fig. 4e) and 60 min (Fig. 4f) in He at 350 K. This treatment in He at 350 K causes the reappearance of the high-temperature CH4 peak. It is important to note that more CH4 was formed in the high-temperature peak after 30 min in He at 350 K (Fig. 4e) than for 60 min in He at the same temperature (Fig. 4f). This is probably because the catalyst was heated in  $H_2$  from 300 to 455 K after interrupted TPR and then the flow was switched to He for Fig. 4e, but for Fig. 4f the flow was switched to He at 300 K. This may have resulted in a larger reservoir of surface H, which aided the formation of a support-bound H-CO complex.

## *Temperature-Programmed Desorption*

Temperature-programmed desorption was carried out for CO adsorbed in He at 300 K and CO and  $H<sub>2</sub>$  coadsorption at 385 K. Figure 5 shows the spectrum for 300 K adsorption; CO desorbs in multiple peaks up to 725 K, when heating was stopped. Almost as much  $CO<sub>2</sub>$  formed as  $CO$ , and the  $CO<sub>2</sub>$  was in a peak at 545 K (Table 3).

Product spectra from TPD of CO and H<sub>2</sub>



FIG. 5. Temperature-programmed desorption spectra for CO adsorbed in He at 300 K (40 pulses) on a 5% Ni/TiO<sub>2</sub> catalyst.





**Methane Formed from Interminted TBB** of CO Adventual at 285 K

**coadsorbed at 385 K are shown in Fig. 6 for CO exposure of 120 pulses. Four times as much CO desorbed than desorbed when CO was adsorbed at 300 K, but no CH4 was**  seen. The H<sub>2</sub> and CO desorb simulta**neously in a large peak at 500 K. For a lower CO coverage (60 pulses of CO) the**  desorption features of H<sub>2</sub> and CO were sim**ilar to those obtained for the higher cover**age. The H<sub>2</sub> peak temperatures were identi**cal (500 K) and the CO peak was at a slightly higher temperature (516 K). The**  amounts of desorbing H<sub>2</sub> and CO doubled **when the exposure was doubled (Table 3).**  However, unlike the 5.1% Ni/Al<sub>2</sub>O<sub>3</sub> catalyst  $(7)$ , significant  $H<sub>2</sub>$  desorption is evident **in the 550-700 K range, and this desorption** 



TPD for CO and H<sub>2</sub> Coadsorbed on 5% Ni/TiO<sub>2</sub>



**Adsorption done in flowing He.** 

**is not accompanied by simultaneous CO de**sorption. This high-temperature H<sub>2</sub> desorption appears to be associated with the CO<sub>2</sub> **desorption. The amounts of the desorbing gases are listed in Table 3.** 

**The H/CO ratio, as determined from the** 



FIG. 6. **Temperature-programmed desorption spec**tra for CO (120 pulses) and H<sub>2</sub> coadsorbed on a 5% Ni/ TiO2 **catalyst at** 385 K.



amplitudes of the peaks at 500 K, is 3.5 for the higher CO exposure and 3.6 for the lower CO exposure. Since additional  $H_2$  desorbed above 550 K and since this desorption was not accompanied by simultaneous CO desorption, the H/CO ratio obtained from the amounts desorbed was 4 for the higher CO coverage and 4.7 for the lower

CO exposure. However, this  $H_2$  desorption was accompanied by  $CO<sub>2</sub>$  desorption and the ratio of  $H/(CO + CO<sub>2</sub>)$  was 2.9 for the higher exposure and 3.6 for the lower exposure.

Temperature-programmed desorption was performed following an interrupted TPR to 485 K in order to correlate the adsorbed states of CO to the surface processes that yield two distinct  $CH<sub>4</sub>$  peaks. As shown in Fig. 7,  $H_2$  desorbed in a broad peak with a maximum at 442 K and CO desorbed in a narrower peak centered at 523 K. The spectra in Fig. 7 are quite different from those obtained for adsorption at 385 K without interrupted TPR (Fig. 6). Nearly twice as much  $H<sub>2</sub>$  desorbed in the TPD following interrupted TPR, and the  $H_2$ desorbed at a lower temperature (Table 4). Since much of the CO was removed as  $CH<sub>4</sub>$ during the interrupted TPR, the amount of CO desorbing was one-fourth of that following CO adsorption 385 K (Table 4 and Fig. 6); however, the peak temperature for CO desorption (523 K) was the same. The amount of CO and  $CO<sub>2</sub>$  (Fig. 7) is in reasonable agreement with the amount of  ${}^{12}CH_4$ formed in the interrupted TPR experiment (Fig. 2).

In a separate experiment, TPD was carried out with isotope labeling, using the same procedure as that for the TPR in Fig. 2. An interrupted TPR to 485 K was carried out after 12CO adsorption at 385 K for 1 h. After the catalyst was cooled,  $^{13}CO$  was ad-

Adsorption temperature (K)	Number of pulses	Interrupt temperature (K)	Total amount desorbed $(\mu \text{mol/g Ni})$				
			H <sub>2</sub>	${}^{12}CO$	${}^{13}CO$	CO <sub>2</sub>	
385	120	485	3287	206		485	
385	120	485	2287	456	766 <sup>a</sup>	248	
385	90	490	1946	160		230	

TABLE 4 TPD for CO and  $H_2$  Coadsorbed on 5% Ni/TiO<sub>2</sub> after an Interrupted TPR

<sup>a</sup> Six pulses of <sup>13</sup>CO adsorbed in flowing  $H_2$  at 300 K.





FIG. 8. Desorption spectra of  $H_2$ , <sup>12</sup>CO, <sup>13</sup>CO, and  ${}^{12}CO_2$  from interrupted TPD on a 5% Ni/TiO<sub>2</sub> catalyst. The CO was adsorbed in  $H_2$  flow on a 5% Ni/TiO<sub>2</sub> catalyst at 385 K (120 pulses). The catalyst was then heated in  $H_2$  to 485 K to react off some of the adsorbed  ${}^{12}CO$  as  ${}^{12}CH_4$ . It was then cooled to 300 K in flowing  $H<sub>2</sub>$  and  $^{13}CO$  was adsorbed (six pulses). Following this, a TPD was performed.

sorbed at 300 K. The resulting TPD is shown in Fig. 8. The 12CO desorption was similar to that in Fig. 7, centered in a peak at 513 K. The  $^{13}CO$  desorbed in a peak located at 488 K, and the  $H_2$  desorbed in a peak at 495 K.

Temperature-programmed desorption was also performed after the following steps: CO adsorption in  $H<sub>2</sub>$  at 385 K (90 pulses), interrupted TPR to 490 K, and exposure to He at 455 K for 5 min. A comparison to the spectra in Fig. 7, where the catalyst was not exposed to He at 455 K following interrupted TPR, shows that the desorption of  $CO<sub>2</sub>$  is similar and the peak locations and the amounts for CO desorption are comparable. However, after He treatment more CO desorbs in the peak located at 675 K. The peak maximum for  $H_2$ desorption also increased significantly (60 K). This indicates that holding the catalyst in He at 455 K decreased the surface concentration of weakly bound  $H_2$  (Table 4) and may have slightly altered the adsorbed state of CO.

## DISCUSSION

The TPR experiments show that two distinct reaction sites for CO hydrogenation are present on  $Ni/TiO<sub>2</sub>$  catalysts. In analogy with TPR on a 5.1%  $Ni/Al<sub>2</sub>O<sub>3</sub>$  catalyst (6), the CH<sub>4</sub> peak at  $453 \pm 2$  K is attributed to CO adsorbed on Ni metal and the CH4 peak at  $520 \pm 5$  K to a H-CO complex on the TiO<sub>2</sub> support. On Ni/TiO<sub>2</sub> at 300 K, most of the CO adsorbs on the Ni metal, as was seen for a 5%  $Ni/Al<sub>2</sub>O<sub>3</sub>$  catalyst (6). During TPR on  $Ni/Al<sub>2</sub>O<sub>3</sub>$ , a significant amount of the CO originally on the Ni moved to the  $Al_2O_3$  surface. A high-temperature  $CH_4$  peak, which was as large as the low-temperature peak, was thus seen on the  $Ni/Al<sub>2</sub>O<sub>3</sub>$  catalyst. Both the Ni and  $Al_2O_3$  sites were saturated on a 5.1% Ni/  $Al_2O_3$  catalyst by 80 pulses of CO (1 pulse/ 30 s) in flowing  $H_2$  at 385 K. In contrast, for adsorption at 300 K on  $Ni/TiO<sub>2</sub>$ , only a small high-temperature peak was seen during TPR, apparently because the rate of transfer to a  $TiO<sub>2</sub>$  surface is much slower than that to an  $Al_2O_3$  surface. That is, the CO hydrogenation rate is much faster than the spillover rate for  $Ni/TiO<sub>2</sub>$  and thus the CO is hydrogenated on the Ni before it has time to spill over onto the  $TiO<sub>2</sub>$ . For both  $Ni/Al<sub>2</sub>O<sub>3</sub>$  and  $Ni/TiO<sub>2</sub>$  catalysts, the transfer process was activated and thus occurred much more rapidly at 385 K than at 300 K. However, even for long CO exposures at 385 K, the  $TiO<sub>2</sub>$  surface was not saturated and the constant rate of increase in the amount of high-temperature  $CH<sub>4</sub>$  (Table 1 and Figure 1) indicates that the  $TiO<sub>2</sub>$ surface may be far from saturation coverage. We obtained a H-CO complex coverage of 1.2  $\mu$ mol/m<sup>2</sup> of TiO<sub>2</sub> after 3 h of CO adsorption in  $H<sub>2</sub>$  (360 pulses). The monolayer concentration of methanol on  $TiO<sub>2</sub>$ has been estimated to be 6  $\mu$ mol/m<sup>2</sup> of TiO<sub>2</sub>  $(11-13)$ . If the H-CO complex on TiO<sub>2</sub> is a CH30 species (see below), then a compari-

son to the CH<sub>3</sub>OH coverage on TiO<sub>2</sub> is appropriate and establishes that our concentration of the support-bound complex reported in this study is consistent with the values reported in the literature for direct adsorption measurements.

The TPR experiments employing isotopes show clearly that CO on the Ni and on the  $TiO<sub>2</sub>$  do not intermix significantly (Fig. 2). This result verifies that the two sites are physically distinct and also shows that the transfer process is much slower than that seen on  $Ni/Al<sub>2</sub>O<sub>3</sub>$  since almost no  ${}^{13}CH_4$  formed in the high-temperature methane peak. Temperature-programmed desorption employing isotope labeling (Fig. 8) provides additional evidence for the presence of two distinct and physically exclusive adsorption sites for CO. The  $^{13}CO$ , which is adsorbed on Ni, desorbs more readily than the  ${}^{12}CO$ , which is on the  $TiO<sub>2</sub>$ in a H-CO complex. Moreover, as observed on  $Ni/Al<sub>2</sub>O<sub>3</sub>$  (7), the <sup>12</sup>CO on the  $TiO<sub>2</sub>$  appears to affect <sup>13</sup>CO desorption from Ni, since the 13CO desorption in Fig. 8 is quite different from the <sup>12</sup>CO desorption in Fig. 5. The desorption features of  $^{12}CO$  in the two experiments are expected to be similar since both the gases were adsorbed on Ni at 300 K.

The TPD experiments for two initial coverages of coadsorbed  $H_2$  and CO demonstrate that  $H_2$  and CO form a complex when they adsorb at elevated temperatures on  $Ni/TiO<sub>2</sub>$ . The simultaneous desorption of CO and  $H_2$  (Fig. 6), in peak locations that are not present when CO (Fig. 5) or  $H<sub>2</sub>(9)$ is adsorbed alone, and the increased amounts of  $H_2$  and CO adsorption indicate the presence of a complex. The formation of the complex is an activated process. The H/CO ratio for the simultaneous desorption at 500 K is 3.5 (estimated from the peak amplitudes).

We attempted to measure the stoichiometry of the H-CO complex more accurately by reacting CO off the Ni surface in an interrupted TPR and leaving the complex on the  $TiO<sub>2</sub>$ . As shown in Fig. 7, the CO remaining on the surface subsequently desorbed during TPD. However, sites vacated by CO during the interrupted TPR were occupied by  $H_2$  and thus the  $H_2$  signal was quite large in Fig. 7 and an accurate measure of the stoichiometry could not be obtained. Adsorption of 13CO on the Ni (Fig. 8) displaced some of the  $H_2$ , but we could not determine which  $H<sub>2</sub>$  was associated with the H–CO complex on  $TiO<sub>2</sub>$  and which was on the Ni surface. Also, activated adsorption of  $H_2$  on TiO<sub>2</sub> has been reported  $(14-17)$ , and thus some of the H<sub>2</sub> that desorbs during TPD may be  $H_2$  on TiO<sub>2</sub> that is not associated with the complex. In contrast, on  $Ni/Al<sub>2</sub>O<sub>3</sub>$  catalysts, saturation coverages of the H-CO complex could be obtained after relatively short exposure times and a TPD following an interrupted TPR yielded a H/CO ratio of 3 *(18).* Thus, because all the H-CO ratios from TPD of CO and  $H_2$  coadsorbed at 385 K on Ni/TiO<sub>2</sub> are at least 3 and in analogy to the TPR data on  $Ni/Al<sub>2</sub>O<sub>3</sub>$  (6) and  $Ru/Al<sub>2</sub>O<sub>3</sub>$  catalysts  $(19)$ , we conclude that a CH<sub>3</sub>O is probably present on the  $TiO<sub>2</sub>$  surface of Ni/TiO<sub>2</sub> catalysts. Indeed, Dwyer *(20)* reported the formation of a  $CH<sub>3</sub>O$  species on  $Pt/TiO<sub>2</sub>$  and Palazov *et al.* (10) reported CH<sub>3</sub>O formation on  $Pd/Al_2O_3$  in IR studies. Moreover, Robbins and Maruchi-Soos (8) showed in IR and TPR studies that CH<sub>3</sub>O forms on a  $Pt/Al<sub>2</sub>O<sub>3</sub>$  catalyst and that the CH<sub>3</sub>O was hydrogenated at a different rate from CO adsorbed on Pt. They (8) concluded the  $CH<sub>3</sub>O$  was on the  $Al<sub>2</sub>O<sub>3</sub>$  surface.

Because the stoichiometry of the H-CO complex could not be measured accurately in our TPD studies, the possibility that a formate species is also present or is the dominant species on the  $Al_2O_3$  cannot be ruled out. Several IR studies *(I0, 21-24)*  have observed formate on  $Al_2O_3$  surfaces of  $Al_2O_3$  supported metal catalysts. In general, however, formate was formed at low H/CO ratios and decomposition of formate in TPD is expected to yield  $CO<sub>2</sub>$  and  $H<sub>2</sub>$ instead of CO and  $H<sub>2</sub>$  (25).

The CH<sub>3</sub>O complex is concluded to be on

the  $TiO<sub>2</sub>$  support and not on the Ni metal by analogy to  $Ni/Al<sub>2</sub>O<sub>3</sub>$  catalysts  $(6, 7)$ . In addition, a  $CH<sub>3</sub>O$  species on Ni(111) decomposes at 300 K *(26),* but is stable to 673 K on TiO<sub>2</sub>  $(27)$ . An approximate measure of the rate of formation of the complex was obtained by dividing the amount of CO adsorbed (determined from a TPD experiment) by the time of adsorption. For a 5.1%  $Ni/Al<sub>2</sub>O<sub>3</sub>$  catalyst this rate is 0.19  $\mu$ mol/s g  $Al_2O_3(6)$ , whereas for the 5% Ni/TiO<sub>2</sub> catalyst this rate is 0.012  $\mu$ mol/s g TiO<sub>2</sub>. It should be emphasized that these are not true rates and they depend on the pulsing sequence, but serve as an approximate measure for comparing catalysts. Thus the rate of  $CH<sub>3</sub>O$  formation is more than 10 times faster on  $Al_2O_3$  than on TiO<sub>2</sub>. This result shows that CH<sub>3</sub>O formation depends on the support, as would be expected if  $CH<sub>3</sub>O$  is adsorbed on the TiO<sub>2</sub> support and the rate of transfer from the metal to the support is influenced by the support.

The high-temperature  $CH<sub>4</sub>$  peak observed during TPR is concluded to result from hydrogenation of a  $TiO<sub>2</sub>$ -bound methoxy complex (or its decomposition products) because formation of the complex observed in the TPD experiments and occupation of the high-temperature CH4 peak seen in TPR are both activated processes. The increased quantities of  $CH<sub>4</sub>$  and unreacted CO in TPR are similar to the increased amounts of CO and  $H_2$  in TPD (Tables 1 and 3). The peak temperature for CH30 decomposition in TPD is 20 K lower than the peak temperature for  $CH<sub>4</sub>$  formation from  $CH<sub>3</sub>O$  in TPR. If the  $CH<sub>3</sub>O$  transfers back to Ni in order to decompose and be hydrogenated, then this reverse spillover must be slower when  $H_2$  is present. Isotope experiments on  $Ni/Al<sub>2</sub>O<sub>3</sub>$  indicate that the reverse spillover from  $Al_2O_3$  is indeed inhibited by  $H<sub>2</sub>(6)$ . In a separate study *(28)* we have also shown that reducing the partial pressure of  $H_2$  in the gas phase during TPR increases the rate of hydrogenation of the CH<sub>3</sub>O complex. Thus, one possibility is that formation of the high-temperature CH4 peak is limited by reverse spillover and decomposition of the CH<sub>3</sub>O species. Another possibility is that  $CH<sub>3</sub>O$  is hydrogenated directly on the  $TiO<sub>2</sub>$  support; isotope studies indicate that this may occur on Pt/ TiO<sub>2</sub> catalysts (29).

Direct evidence that CO transfers from Ni to  $TiO<sub>2</sub>$  was obtained by holding the catalyst in He at 350 K (Fig. 3). On  $Ni/Al<sub>2</sub>O<sub>3</sub>$ catalysts *(6, 18)* transfer occurred rapidly (relative to  $Ni/TiO<sub>2</sub>$ ) by holding the catalysts in  $H_2$  at 385 K. However, for Ni/TiO<sub>2</sub>, attempts to effect the transfer in  $H_2$  were not successful because the hydrogenation rate of CO on Ni is fast relative to the transfer rate and thus CO reacted to CH4 before a significant amount transferred to  $TiO<sub>2</sub>$ . The growth of the high-temperature  $CH<sub>4</sub>$ peak with time in He at 350 K (Fig. 3) shows clearly that CO transfers from Ni to the TiO<sub>2</sub> surface. Transfer to TiO<sub>2</sub> occurs through an activated process and a possible precursor to formation of a  $CH<sub>3</sub>O$  species on  $TiO<sub>2</sub>$  could be formation of carbonyl hydride species, with Ni having one CO ligand and one or two hydrogen ligands. This species has been observed by infrared spectroscopy on  $Pd/Al_2O_3$  (10) and  $Rh/Al_2O_3$ (30).

The reverse transfer of the methoxy from  $TiO<sub>2</sub>$  to Ni appears to occur rapidly between *425-455* K (Fig. 4). A prerequisite for this transfer process is that vacant sites are available on the Ni surface. This is in agreement with the results obtained on a 5.1%  $Ni/Al<sub>2</sub>O<sub>3</sub>$  catalyst (6). Temperatureprogrammed desorption of the adsorbed species that result after heating in He at *425-455* K indicates that carbon and oxygen are both present on the surface. However, the CH4 peak temperatures after transfer from  $TiO<sub>2</sub>$  to Ni are lower than those observed for CO adsorption at 300 K. Such a decrease in peak temperature is expected if some of the CO dissociates and deposits carbon on the surface *(31).* The temperatures used for reverse transfer are sufficiently high that CO may have dissociated.

This study demonstrates that formation of a H-CO complex may be a general phenomena since the same type of spillover complex has been detected on both  $Al_2O_3$ and  $TiO<sub>2</sub>$  surfaces. Because the  $TiO<sub>2</sub>$  surface was not saturated, a measurement of total sites was not possible. A measure of saturation coverage might help identify the nature of the sites. Fourier transform infrared studies for CH3OH adsorption on 8-  $Al_2O_3$  indicated that the number of sites associated with CH<sub>3</sub>O adsorption correlates with the density of coordinately unsaturated  $Al^{3+}$  cations  $(32, 33)$ . Methanol decomposition on ZnO and TiO<sub>2</sub> powders (27) have been directly related to desorption kinetics of a CH<sub>3</sub>O species adsorbed on surface Zn and Ti cations. Studies by Rethwisch and Dumesic *(34)* also suggest that surface cations may act as centers for associative adsorption of an oxygenate intermediate in the water-gas shift reaction. On TiO<sub>2</sub>, surface reduction of Ti<sup>4+</sup> to Ti<sup>3+</sup> is facile and proceeds readily in  $H_2$  at 775 K  $(35-37)$ , and thus Ti<sup>3+</sup> sites should be available for  $CH<sub>3</sub>O$  adsorption.

### CONCLUSIONS

Two reaction sites for CO hydrogenation to CH<sub>4</sub> are present on a 5% Ni/TiO<sub>2</sub> catalyst. One site is CO adsorbed on Ni metal and the other is a H-CO species (most likely  $CH<sub>3</sub>O$  on the TiO<sub>2</sub> support. Evidence is presented that shows CO adsorbs on Ni and spills over onto the  $TiO<sub>2</sub>$  support in an activated process. The behavior of surface species in TPR and TPD experiments is similar to that on  $Ni/Al<sub>2</sub>O<sub>3</sub>$  catalysts, but the CO transfer rate from Ni to the support is more than 10 times faster for an  $Al_2O_3$  support. Isotope labeling shows that CO on the two sites do not interact significantly during TPR. On  $Ni/TiO<sub>2</sub>$ , the hydrogenation rate of CO is much faster than the rate of spillover, but the two rates are comparable on  $Ni/Al<sub>2</sub>O<sub>3</sub>$  catalysts at 385 K. The reverse transfer of CO from  $TiO<sub>2</sub>$  to Ni occurs readily between 425–455 K in the absence of gas-phase  $H_2$ .

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